



MADE IN THE
★USA★
WITH PRIDE

ICON 6-Passenger Enclosure Rail Installation Instructions

For Part Numbers: ENC-DT1241-SD , ENC-DT1241-BK

Valance Part Numbers SOLD SEPARATELY: ENC-DT1240-SD , ENC-DT1240-BK

*** This assembly is only intended to fit the O.E. frame and top of the i60 and i60 L models.***

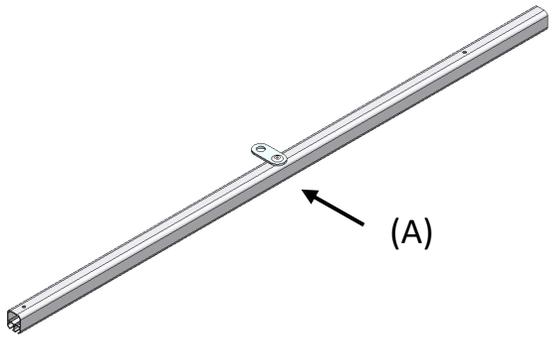


i60

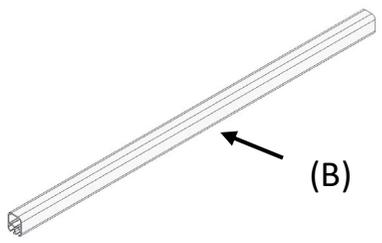


i60 L

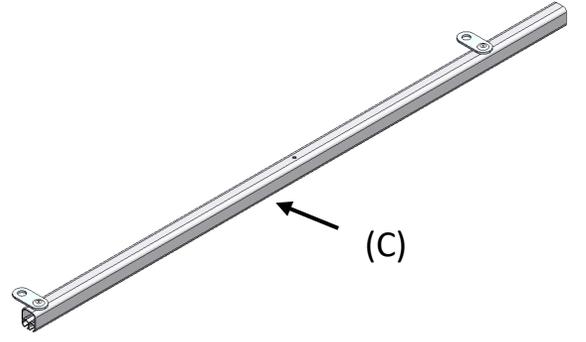
ITEMS INCLUDED IN THIS KIT.



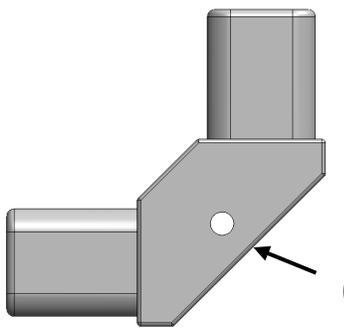
ENC-DT0041-01 (1 pc)



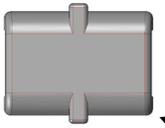
ENC-DT1241-02 (2 pcs)



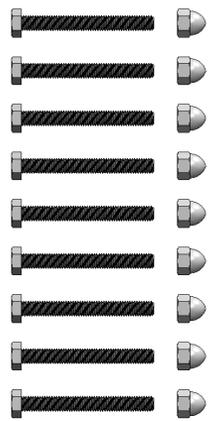
ENC-DT1241-01 (4 pcs)



CORNER CONNECT (2 pcs)



ENC-DT0000 (4 pcs)



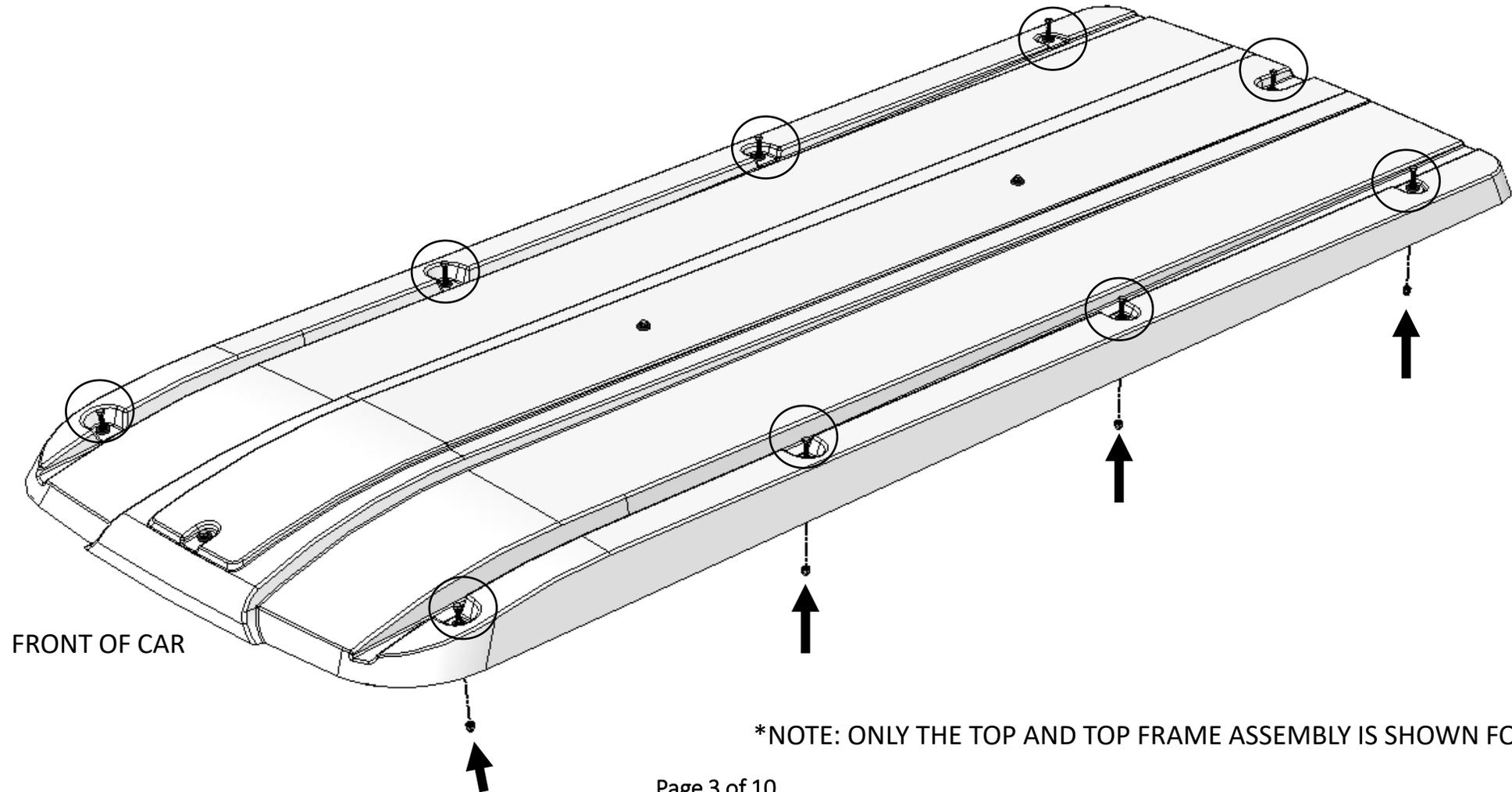
ENC-DT0041-HW
M8 x 70mm long bolt (9 pcs)
M8 Acorn Nut (9 pcs)



6-P Enclosure Panel Assembly

STEP 1:

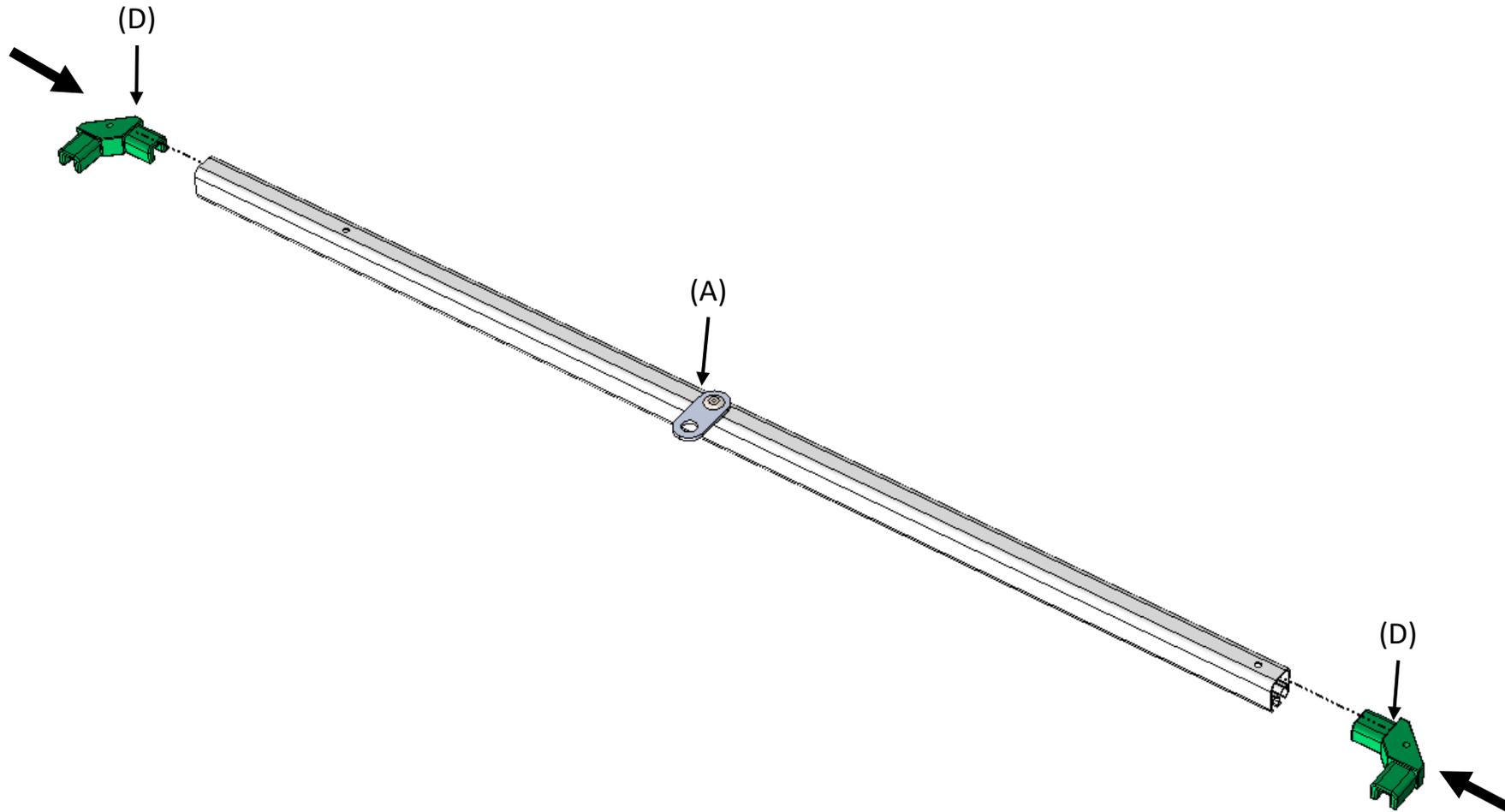
REMOVE THE NUTS AND WASHERS FROM THE BOLTS AROUND THE OUTSIDE OF THE TOP. REPLACEMENT BOLTS AND NUTS HAVE BEEN PROVIDED AS SOME OR ALL MAY STRIP OR BREAK FROM DISASSEMBLY. THE TOP **DOES NOT** NEED TO BE REMOVED FOR RAIL ASSEMBLY. BE SURE TO KEEP ALL RUBBER SPACERS IN THEIR ORIGINAL POSITIONS BEFORE CONTINUING TO THE NEXT STEP. IF A BOLT HAS BECOME UNUSABLE, INSERT A NEW BOLT INTO POSITION AND LEAVE IT SEMI-INSERTED INTO THE RUBBER SPACERS. THESE WILL BE THE ATTACHMENT POINTS FOR THE ENCLOSURE RAILS.



NOTE: ONLY THE TOP AND TOP FRAME ASSEMBLY IS SHOWN FOR CLARITY.

STEP 2:

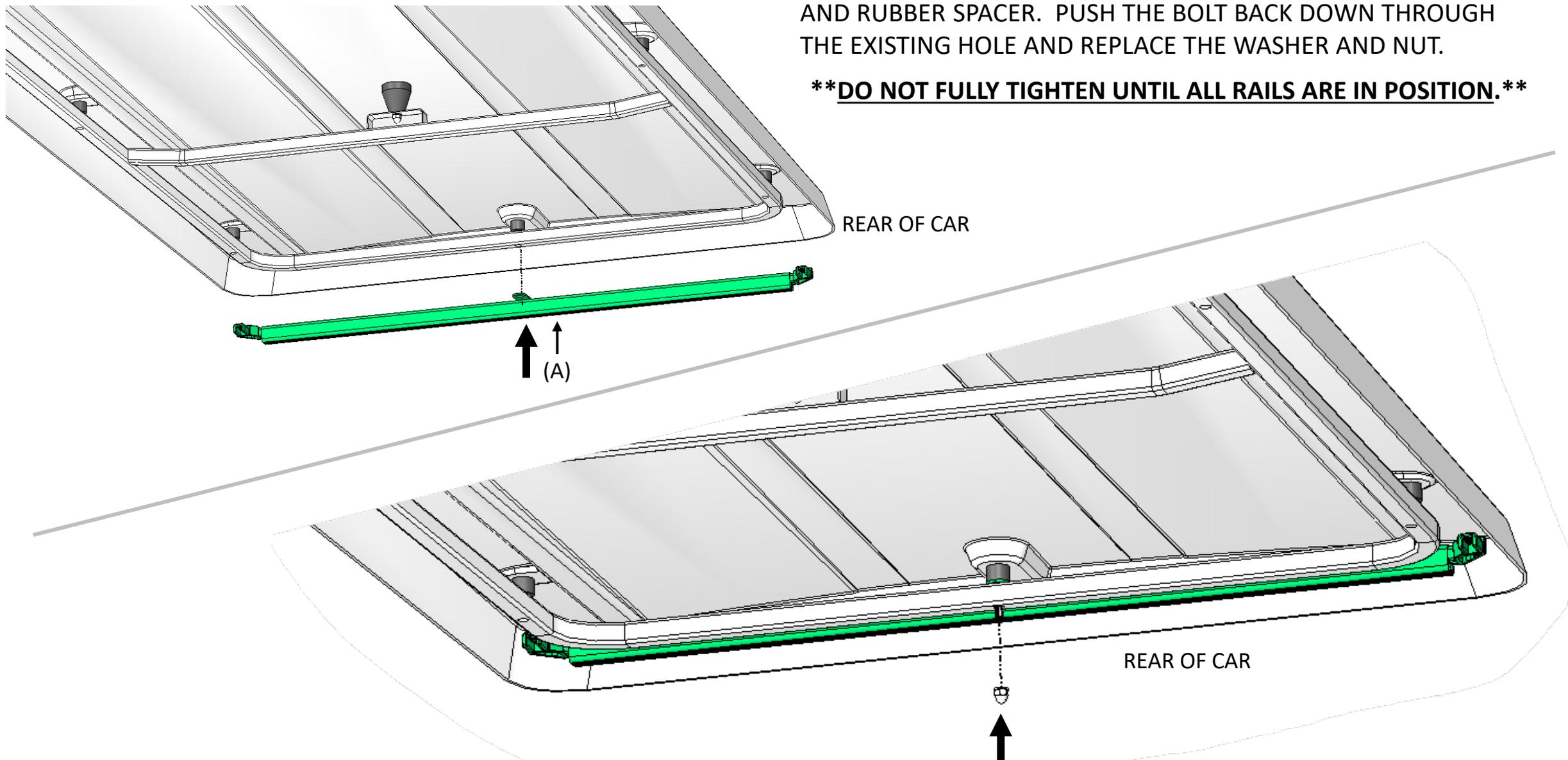
INSERT ITEM (D) INTO THE ENDS OF ITEM (A) AS SHOWN.



STEP 3:

INSERT ITEM (A) IN PLACE AT THE REAR OF THE TOP FRAME. THE TAB ON ITEM (A) SHOULD GO BETWEEN THE FACTORY FRAME AND RUBBER SPACER. PUSH THE BOLT BACK DOWN THROUGH THE EXISTING HOLE AND REPLACE THE WASHER AND NUT.

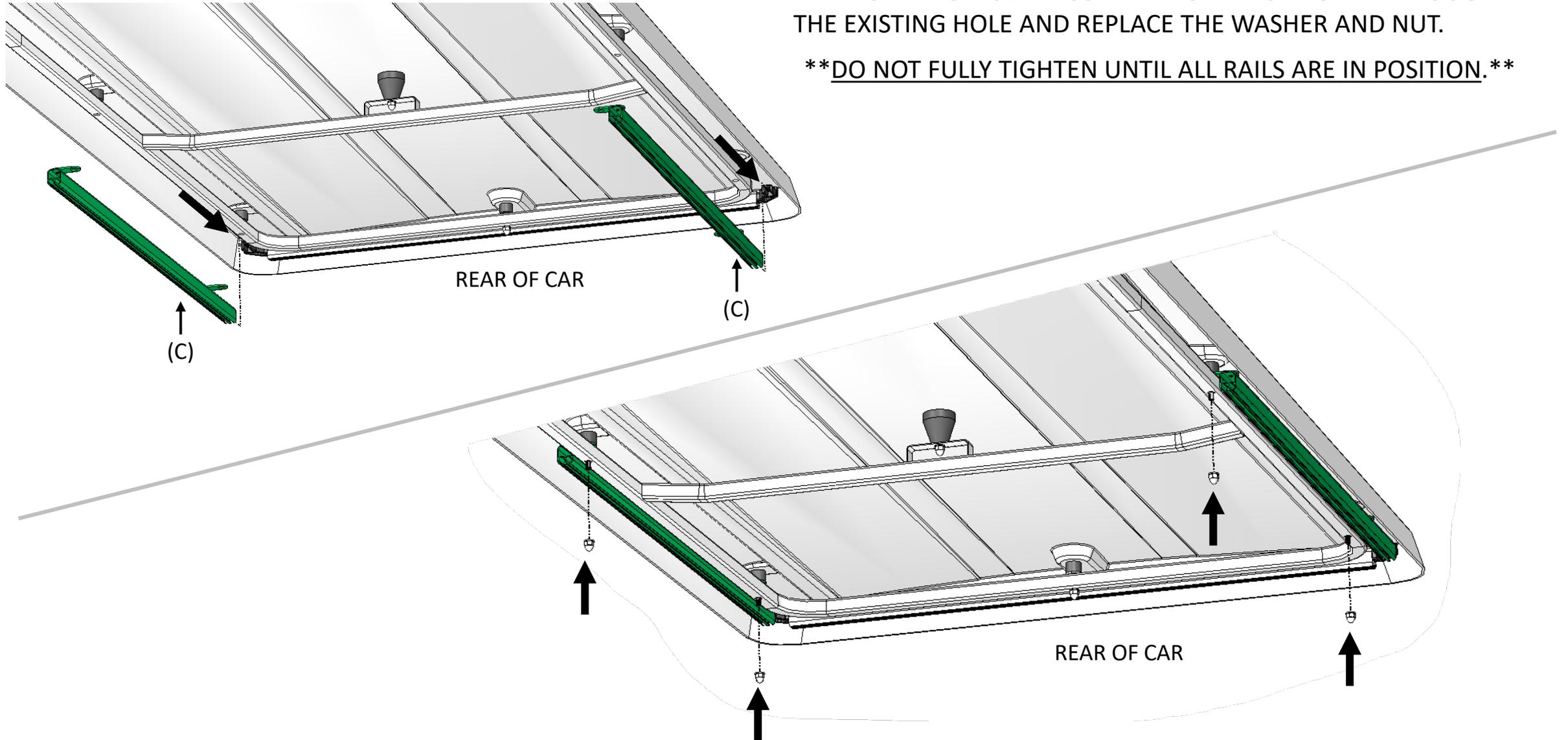
****DO NOT FULLY TIGHTEN UNTIL ALL RAILS ARE IN POSITION.****



STEP 4:

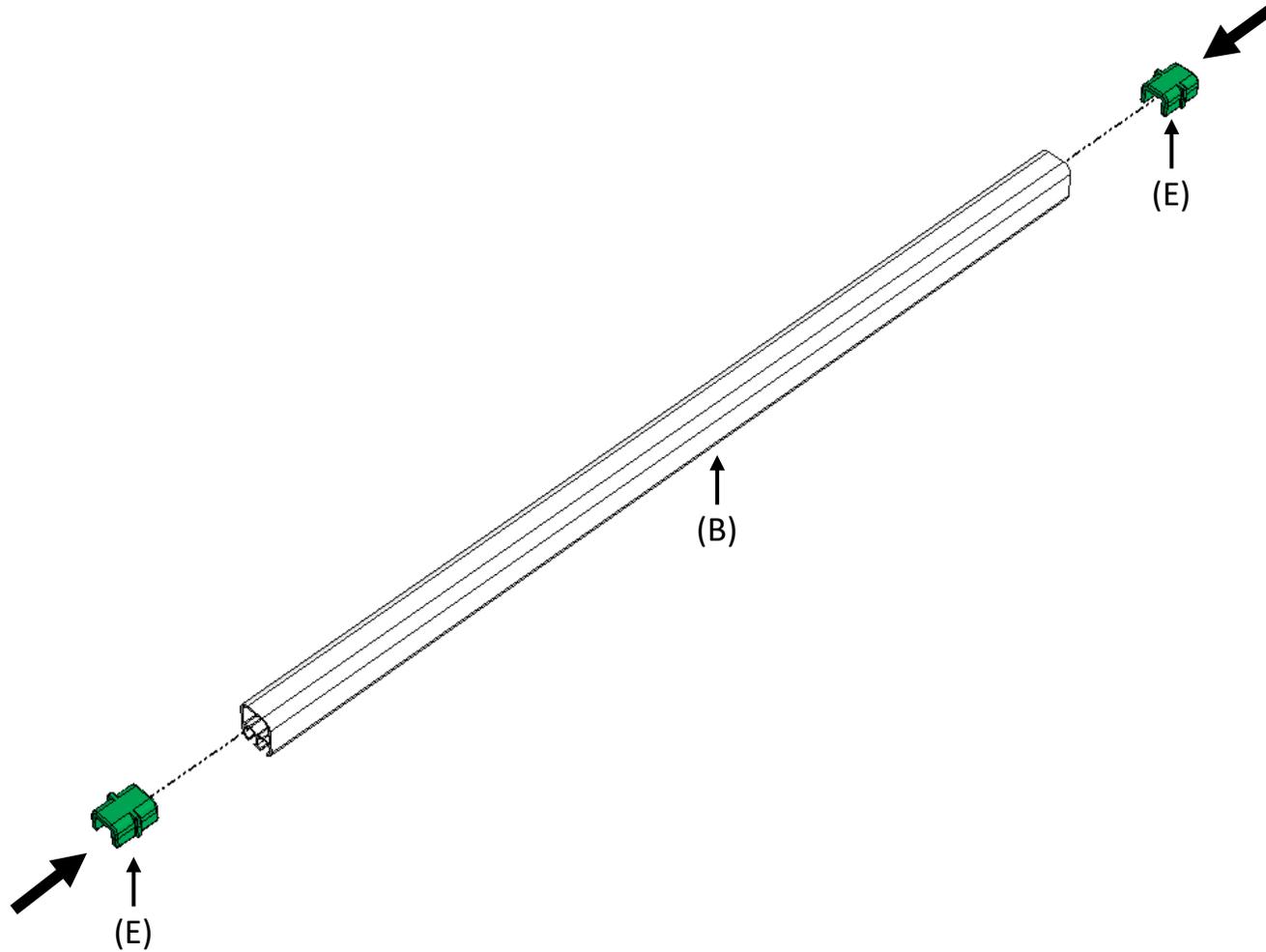
PUSH ITEM (C) ON TO THE END OF ITEM (D) ON BOTH SIDES. THE TABS ON ITEM (C) SHOULD GO BETWEEN THE FACTORY FRAME AND RUBBER SPACER. PUSH THE BOLT BACK DOWN THROUGH THE EXISTING HOLE AND REPLACE THE WASHER AND NUT.

****DO NOT FULLY TIGHTEN UNTIL ALL RAILS ARE IN POSITION.****



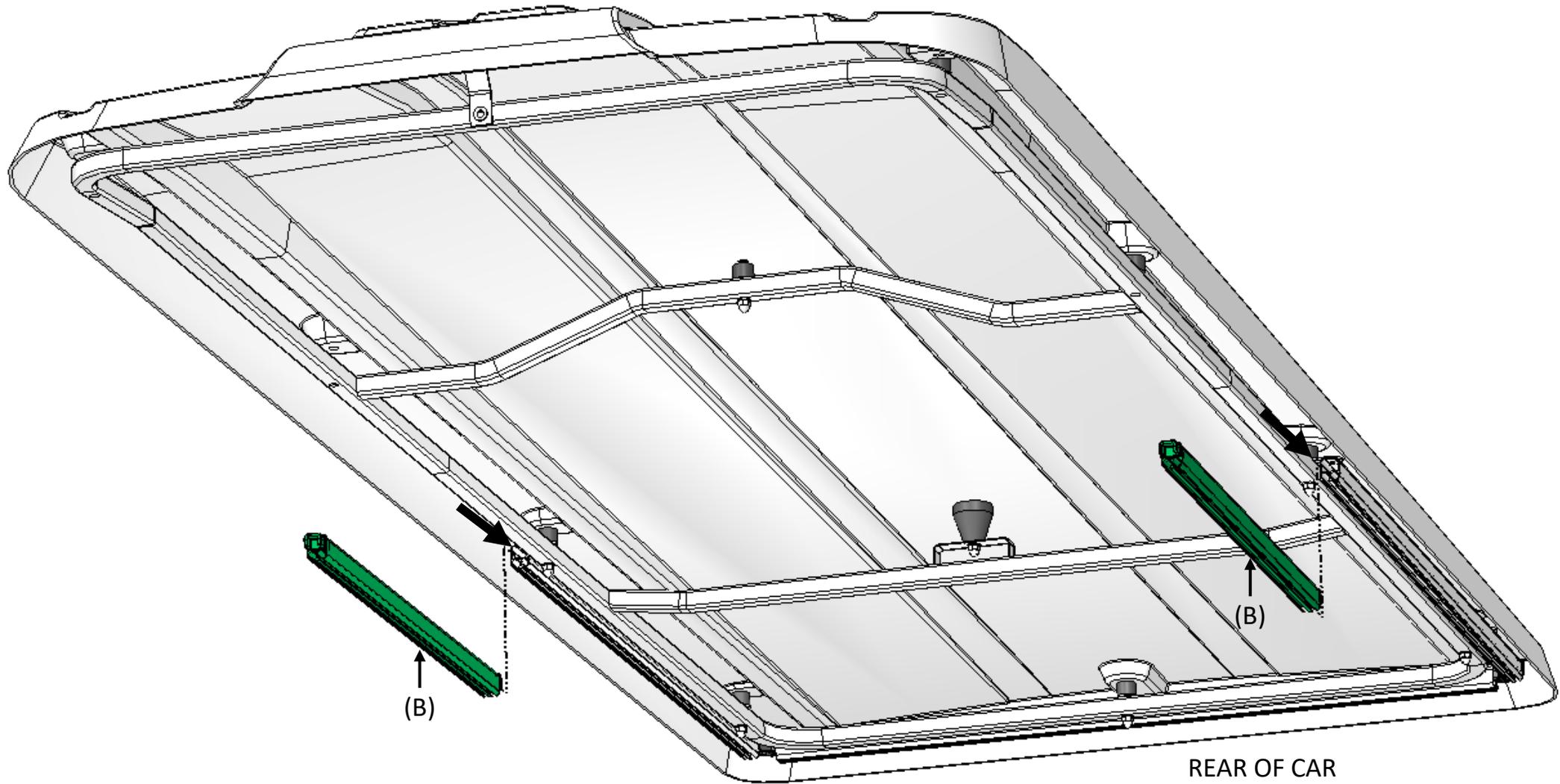
STEP 5:

PUSH ITEM (E) ON TO BOTH ENDS OF ITEM (B).
THIS WILL BE NEEDED TWO TIMES.



STEP 6:

PUSH ITEM (B) INTO THE ENDS OF ITEM (C) ON BOTH SIDES.
USING ITEM (E) BETWEEN THE TWO RAILS FOR ALIGNMENT.



STEP 7:

PUSH ITEM (C) ON TO THE END OF ITEM (B) ON BOTH SIDES. USING ITEM (E) BETWEEN THE TWO RAILS FOR ALIGNMENT. THE REAR TABS ON ITEM (C) SHOULD GO BETWEEN THE FACTORY FRAME AND RUBBER SPACER. THE FRONT TABS ON ITEM (C) SHOULD GO BETWEEN THE FACTORY TOP AND RUBBER SPACER. PUSH THE BOLTS BACK DOWN THROUGH THE EXISTING HOLES AND REPLACE THE WASHERS AND NUTS.

FRONT OF CAR

(C)

(C)

FRONT OF CAR

SAME ON OPOSITE SIDE.

****TIGHTEN ALL OF THE FASTENERS HAND TIGHT AT THIS TIME.****

THE ENCLOSURE RAIL ASSEMBLY IS NOW COMPLETE. PLEASE FOLLOW OUR CAT-19: ENCLOSURE INSTALLATION FOR THE REMAINING STEPS.